



DYNASTAT[®]

THE BRAKE LATHE EXPERTS



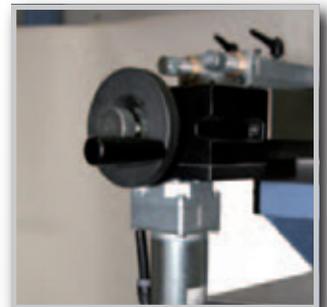
**BRAKE DISC AND
DRUM LATHE TR470**

Technical specifications

| | |
|---------------------------|------------------|
| Min - Max drum capacity | 150 - 710 mm |
| Max drum depth | 210 mm |
| Max disc diameter | 860 mm |
| Max disc depth | 150 mm |
| Max disc thickness | 60 mm |
| Spindle rotation speed | 70-100-145 g/min |
| Variable table feed speed | 0.27 mm/min |
| Spindle motor | 0.75 kW |
| Dimensions LxWxH | 840x505x510 mm |
| Weight | 205 Kg |



Control panel



Cross slide power feed



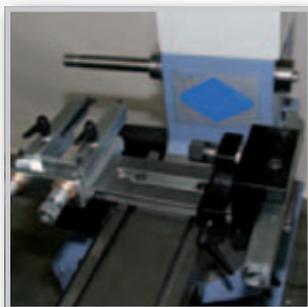
Chip tray



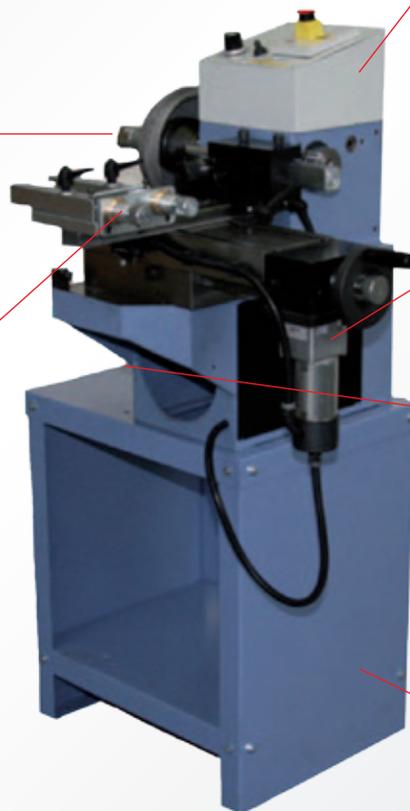
TR0140 base cabinet (optional)



Spindle 3 speed

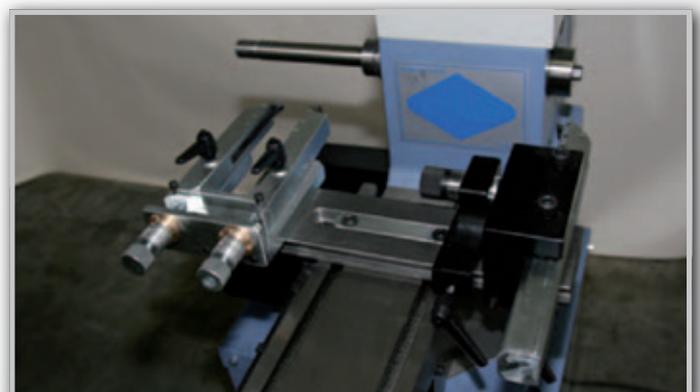
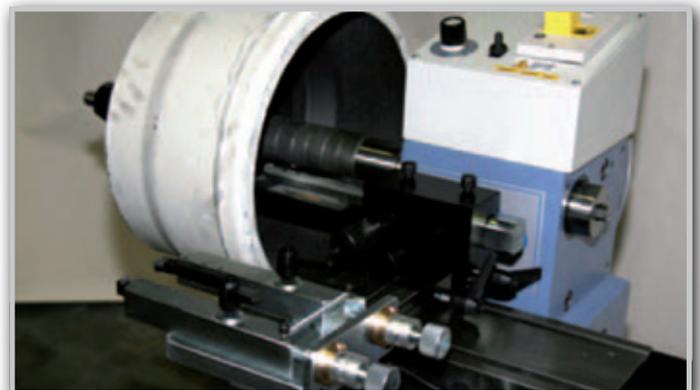
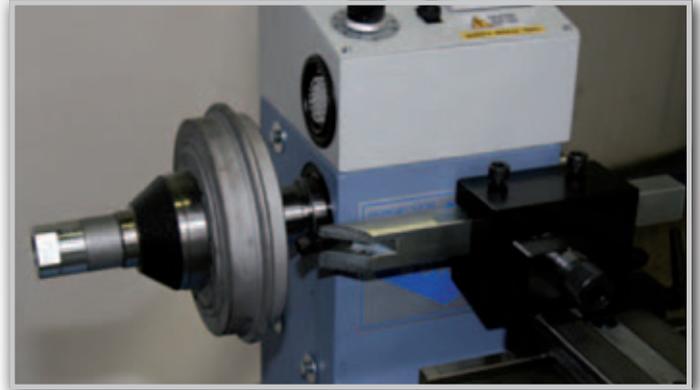


**Combination disc/
drum tool holder
assembly**



The TR470 reconditions in a very easy and precise way all kind of brake disc, drum or flywheel of cars and light trucks and, with proper accessories even of heavy duty vehicles.

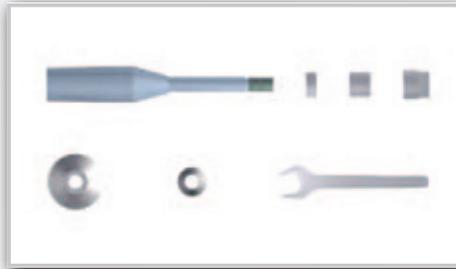
- The monolithic frame of cast iron provides high mechanical characteristics assuring excellent features of sturdiness and rigidity.
- The convenient Combination Disc/Drum tool holder assembly avoids the continuous exchange of tool holder all the times it switches from disc to drum and vice versa.
- The cross slide feed with variable speed that assures always the best surface finishing.
- The Adjustable spindle speed with 3 positions to get always the proper cutting speed according to the diameter of work piece.
- The standard equipment, including a 30 mm shaft and a wide set of centering cones and blocking bells, allows a quick and accurate centring of work piece.
- The optional equipment AP50, including the 50 mm shaft as well as proper cones and spacers, extends the working capacity up to the rotors and drums of heavy duty vehicles.



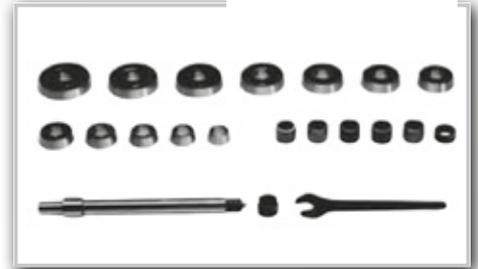
Standard equipment

- Combination Disc/Drum tool holder assembly
- Insert tool holder for Drums
- Insert tool holders for Discs
- Ø 30 mm arbor with nut
- Spacers (4 pcs.)
- Centering cones (8 pcs.)
- Clamping bells (4 pcs.)
- Spring
- Drum silencer band
- Wrench set
- Instruction manual

Accessories and spare parts



VPS18 - Adapter set for discs and drums - Ø 18 mm arbor



APS50 - Adapter set for heavy duty discs and drums - Ø 50 mm arbor



**UT0016
Insert tool holder for drums**



**UT5008-UT5009
Insert tool holder for discs**



UT0012 - Replacement insert for UT0016-UT5008-UT5009 (10 pcs)



**PV0030-PV0031
Self centering chuck and adapter plate (PV0031)**



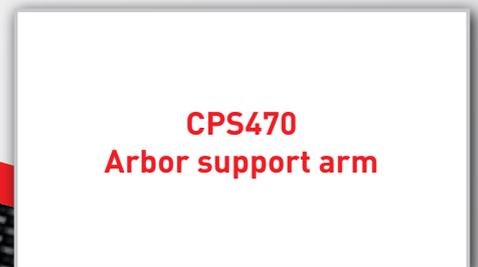
**AC0180/3
Adapter plates for hubless brake drums**



**AC1188
Universal adapter plate for hubless brake drum**



**TR0140
Base cabinet**



**CPS470
Arbor support arm**